D4017-3 Item ID: Accept Setup Start **Revision ID:** Stop **Item Name:** Rib **Start Date:** 6/8/2010 Start Qty: 1.00 **Cust Item ID:** Required Date: 6/10/2010 Reg'd Oty: 1.00 **Customer:** Reference: Run Start Process Plan: MM Date: 10-6-8 Approvals: Tooling: Date: Stop QC: Date:____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Qty Code Qty Number Stamp **Draw Nbr Revision Nbr** D4017 В 100 0.00 Large Fab 0.00 Memo SAO 10-06-09 Large Fab 1- Cut tube as per dwg D4017 2- Deburr and remove identify marks 110 QC5- Inspect part completeness to step on W/O 0.00 QC 0.00 Memo Quality Control Identify as per dwg & Stock Location: (1) 120 0.00 Packaging 0.00 Memo Packaging

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHAN	IGES					
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCF	t: Yes	No DQ	A:	_ Date: _	
		olution:								
NCR:			WORK ORD	ER NON-CONFORM	MANCE	(NCR)			
DATE	STEP	Description of NC			ection B		Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Secti		Chief Eng	QC Inspector
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Work Order ID 59613

Tuesday, June 08, 2010 3:35:50 PM



Page 2

Item ID:

D4017-3

Accept



Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Required Date: 6/10/2010

Rib

QC:

6/8/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

A)	ppro	oval	s:

Process Plan:

Date: _____ Date:

Tooling: SPC (Y/N): Date:

Date:

Run Start

Stop



Sequence ID/

Work Center ID

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

130

QC

Memo

0.00

0.00

Quality Control

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	SES				·	
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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DATE	STEP	Description of NC				Verifica	ition	Approval	Approval	
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			Chief Eng	QC Inspector	
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				NCR: Yes No DQA: Date: QA: N/C Closed: Date: Prod Mgr						
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Picklist Print

Tuesday, June 08, 2010 3:35:49 PM

Work Order ID: 59613

Parent Item:

D4017-3

Parent Item Name: Comments:

Rib

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg RevA DD 10.03.06 verified by:EC

DD 10.04.16 verified by:EC

Start Date: 6/8/2010

Required Date: 6/10/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ M304TS0.750W.049

Replacement Mfg/

Purchased

Bin Primary No

Last

IPP Rev:C as per dwg RevB

Route 100

IPP Rev:B as

Unit of

Qty on 366.8280

Qty per Kit Total 4.73

Qty 4.978947

Date Status

304 SQ Tube .75x.75x.049W

1.0			

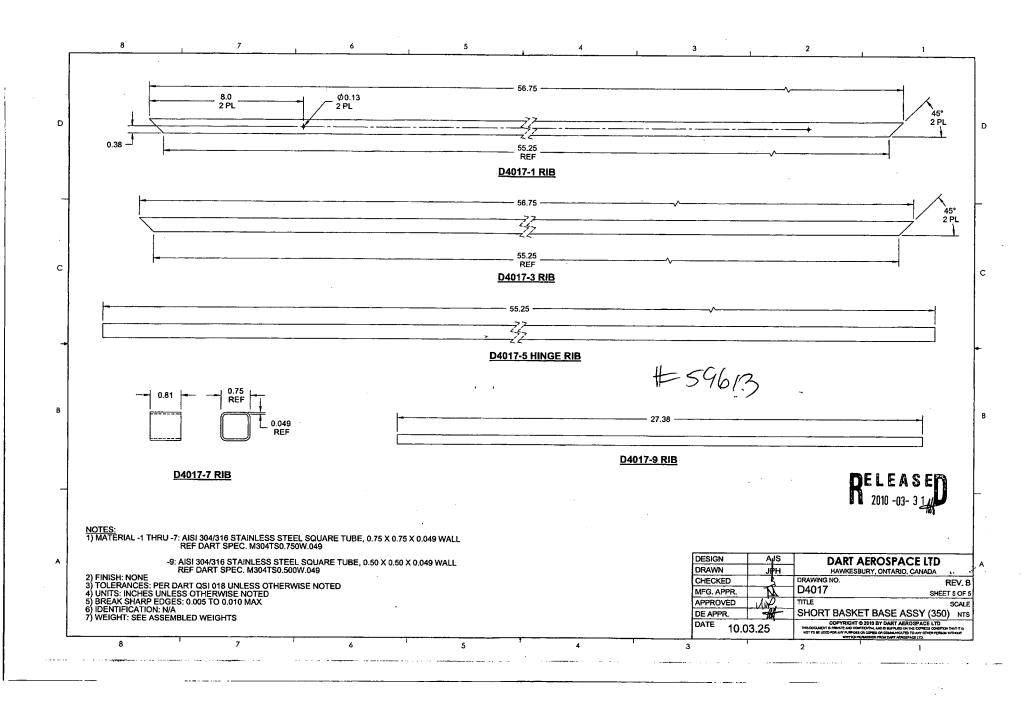
Location	Loc Oty	Loc Code	
MAT	366.8279789		
113763	0		
114323	29.5677289		
114677	37.26025		
114835	300		
MAT017	3.68448E-05		
114298	3.6845E-05		

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Dart Aerospace Ltd

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Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	:	_ Date:	
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NCR:		1	WORK ORD	ER NON-CONFORM	ANCE (NCF	R)			
DATE	STEP	Description of NC				Verifica	ition	Approval	Approval
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Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
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D.4.T.E.		Description of NC		Corrective Action Section B	<u> </u>		Approval Chief Eng	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C		Approval QC Inspector
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